



BLACK BEAUTY® COAL SLAG ABRASIVE SPECIFICATIONS

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| EXTRA COARSE BB1040 | Extra Coarse grade BLACK BEAUTY® coal slag abrasive for tough blasting jobs, when a rough profile is required, or for special applications; HEAVY RUST, THICK & TOUGH COATINGS, MASTICS, TANK LININGS, SHIPS & BARGES, CONCRETE. |
| COARSE BB16 | Coarse grade BLACK BEAUTY® coal slag abrasive is for general purpose repair and maintenance blasting; REMOVAL OF PAINT AND RUST, STRUCTURAL STEEL, MILL SCALE, GENERAL PURPOSE, AGGREGATE EXPOSURE. |
| MEDIUM BB400 | BLACK BEAUTY® medium grade coal slag abrasive for new construction, light paint and rust removal, and for special maintenance applications requiring reduced profiles; BRIDGE MAINTENANCE, LIGHT MILL SCALE, LIGHT PAINT AND RUST, NEW STRUCTURAL STEEL. |
| FINE BB3060 | Fine grade BLACK BEAUTY® coal slag abrasive to clean surfaces and create a smooth finish, Brush-Off Blast, or in a high-pressure water blast system. |

BLACK BEAUTY COAL SLAG ABRASIVE GRADATION SPECIFICATIONS

| TYLER/U.S. | EXTRA COARSE | COARSE | MEDIUM | FINE |
|-------------|--------------|--------|--------|--------|
| No. 4/4 | 0 | | | |
| No. 6/6 | 0-2 | 0 | | |
| No. 8/8 | 0-15 | 0-1 | | |
| No. 10/12 | 45-75 | 0-10 | 0 | |
| No. 14/16 | 10-35 | 20-55 | 0-5 | 0 |
| No. 20/20 | 0-10 | 20-50 | 0-20 | 0-2 |
| No. 28/30 | | 0-25 | 20-45 | 0-5 |
| No. 35/40 | | 0-10 | 30-60 | |
| No. 48/50 | | | 5-30 | |
| No. 65/70 | | | 0-10 | 78-100 |
| No. 100/100 | | | | 0-10 |
| PAN | 0-5 | 0-15 | 0-5 | 0-5 |